

ral colors

TIGER Drylac®

interior powder coatings

volume 2



TIGER Drylac®
Powder Coatings

Notes

Colors and textures have been matched as closely as possible. Paper and ink limitations as well as influence of heat and light account for differences from actual coatings. To aid in final product selection, please contact your local TIGER Drylac office for a powder coated q-panel of the product of your choice.

Datasheets and MSD Sheets are periodically updated datasheets showing cure parameters, test results, pretreatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office for the latest version or download from our website.

TIGER Drylac U.S.A., Inc. Product Number Matrix

Series 09	Interior only	Polyester-Epoxy Blend (Hybrid)
Series 16	Exterior and Interior	Acrylic Hybrid
Series 38	Exterior and Interior	Super Durable Polyester
Series 39	Exterior and Interior	TGIC Polyester
Series 44	Exterior and Interior	Polyester Urethane
Series 49	Exterior and Interior	TGIC Polyester
Series 58	Exterior and Interior	TGIC-Free Super Durable Polyester (available to approved applicators only)
Series 59	Exterior and Interior	TGIC-Free Polyester
Series 69	Interior only	Epoxy
Series 75	Exterior and Interior	Fluoropolymer (available to approved applicators only)
Series 89	Interior only	Polyester-Epoxy Blend (Hybrid) Low/Fast Cure

Electrostatic Dissipative powder coatings allow for the controlled dissipation of static buildup, or prevent the buildup of a high charge in applications like computer hoods and electronic cabinetry. Resistivity measures in the lab measures 10^6 . Custom colors are possible in the dark grey to black color range.

FDA Compliant powder coatings are conforming with the raw material requirements of the Food and Drug Administration's requirements for 21 CFR 175.300 "Resinous and Polymeric Coatings." This regulation deals with coatings that may be safely used as a food-contact surface of articles intended for use in producing, manufacturing, packing, packaging, treating, transporting or holding food, when the coating is applied as continuous film over a metal substrate, or the coating is intended for repeated use and is applied to any suitable substrate as a continuous film or enamel that serves as a functional barrier between the food and the substrate.

The powder coatings also conform to the requirements of 21 CFR 178.3297 "Colorants for Polymers." Please note: TIGER Drylac FDA Compliant powder coatings "conform" and "comply" with the above requirements. We have not conducted tests, but rather rely on the suppliers of raw materials to provide us with the appropriate documentation. It is the responsibility of our customers to test the applied part confirming as "FDA Approved," as may be required by their customers.

Additional semigloss, matte and various textured products are available in our Exterior product lines. Please request color charts from you local TIGER Drylac office or review the choices on our website.

Custom Colors are available with a 220 lbs. minimum order quantity and have quick turnaround times.

Gloss Levels are measured according to Gardner ASTM D523/60 degree angle. Gloss levels on fine and rough textures cannot be accurately measured.

Rough Texture Matte



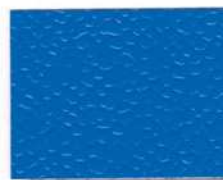
TIGER Drylac® 09/10030
RAL 1013



TIGER Drylac® 09/40980
RAL 5003



TIGER Drylac® 09/41000
RAL 5010



TIGER Drylac® 09/40110
RAL 5012



TIGER Drylac® 09/41130
RAL 5015



TIGER Drylac® 09/71410
RAL 7012



TIGER Drylac® 09/71420
RAL 7016



TIGER Drylac® 09/70110
RAL 7021



TIGER Drylac® 09/70160
RAL 7030



TIGER Drylac® 09/70200
RAL 7032



TIGER Drylac® 09/70230
RAL 7035



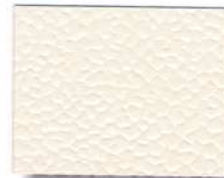
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RAL 7038



TIGER Drylac® 09/60060
RAL 8014



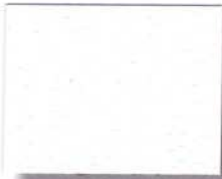
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RAL 8019



TIGER Drylac® 09/10060
RAL 9001



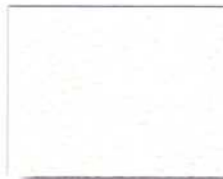
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RAL 9002



TIGER Drylac® 09/10980
RAL 9003



TIGER Drylac® 09/80440
RAL 9005



TIGER Drylac® 09/10130
RAL 9010



TIGER Drylac® 09/80450
RAL 9011

Smooth Matte



TIGER Drylac® 09/10870
RAL 1013 20±5



TIGER Drylac® 09/15380
RAL 1015 20±5



TIGER Drylac® 09/71190
RAL 7021 10±5



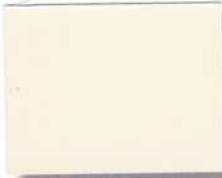
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RAL 7035 20±5



TIGER Drylac® 09/71240
RAL 7038 15±5



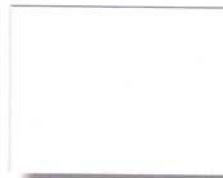
TIGER Drylac® 09/60320
RAL 8014 15±5



TIGER Drylac® 09/10880
RAL 9001 20±5



TIGER Drylac® 09/10890
RAL 9002 15±5



TIGER Drylac® 09/10900
RAL 9003 20±5



TIGER Drylac® 09/80130
RAL 9005 20±5

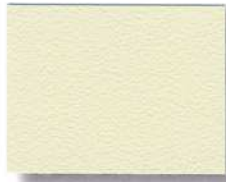


TIGER Drylac® 09/10120
RAL 9010 20±5

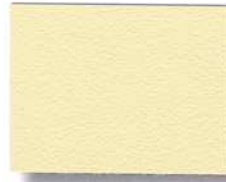


TIGER Drylac® 09/13120
RAL 9016 20±5

Fine Texture



TIGER Drylac® 89/10990
RAL 1013



TIGER Drylac® 89/15430
RAL 1015



TIGER Drylac® 89/30450
RAL 3002



TIGER Drylac® 89/41040
RAL 5003



TIGER Drylac® 89/41050
RAL 5009



TIGER Drylac® 89/41060
RAL 5010



TIGER Drylac® 89/41070
RAL 5012



TIGER Drylac® 89/71460
RAL 7001



TIGER Drylac® 89/71470
RAL 7012



TIGER Drylac® 89/71480
RAL 7016



TIGER Drylac® 89/71490
RAL 7021



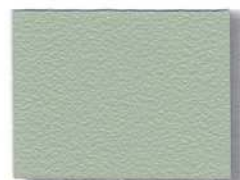
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RAL 7030



TIGER Drylac® 89/71520
RAL 7032



TIGER Drylac® 89/71530
RAL 7035



TIGER Drylac® 89/71540
RAL 7038



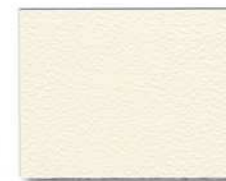
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RAL 7040



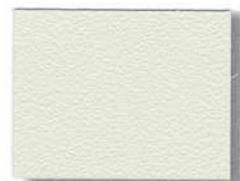
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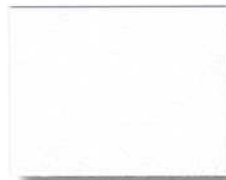
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RAL 8019



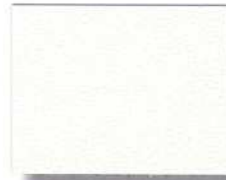
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RAL 9001



TIGER Drylac® 89/11010
RAL 9002



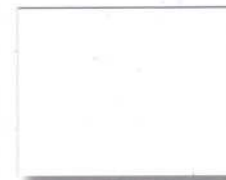
TIGER Drylac® 89/11020
RAL 9003



TIGER Drylac® 89/11030
RAL 9010



TIGER Drylac® 89/80410
RAL 9011



TIGER Drylac® 89/10420
RAL 9016



TIGER Drylac® 09/80160
RAL 9005

Smooth Semigloss



TIGER Drylac® 89/30520
RAL 3000 60±5



TIGER Drylac® 89/40880
RAL 5010 60±5



TIGER Drylac® 89/71200
RAL 7012 60±5



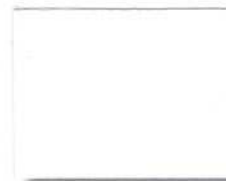
TIGER Drylac® 89/71260
RAL 7016 60±5



TIGER Drylac® 89/71300
RAL 7035 60±5



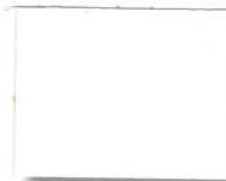
TIGER Drylac® 89/76930
RAL 7040 60±5



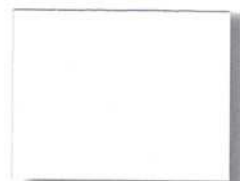
TIGER Drylac® 89/10950
RAL 9003 60±5



TIGER Drylac® 89/80400
RAL 9005 60±5

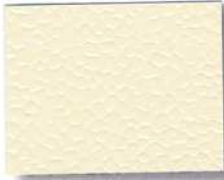


TIGER Drylac® 89/10110
RAL 9010 60±5



TIGER Drylac® 89/13130
RAL 9016 65±5

Rough Texture Glossy



TIGER Drylac® 89/10020
RAL 1013



TIGER Drylac® 89/15080
RAL 1015



TIGER Drylac® 89/20120
RAL 1021



TIGER Drylac® 89/30560
RAL 3002



TIGER Drylac® 89/40930
RAL 5003



TIGER Drylac® 89/40480
RAL 5010



TIGER Drylac® 89/40940
RAL 5012



TIGER Drylac® 89/41110
RAL 5015



TIGER Drylac® 89/71320
RAL 7001



TIGER Drylac® 89/70190
RAL 7032



TIGER Drylac® 89/70220
RAL 7035



TIGER Drylac® 89/71380
RAL 7038



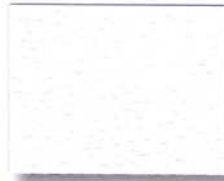
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RAL 7040



TIGER Drylac® 89/70690
RAL 7044



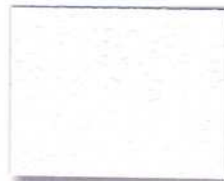
TIGER Drylac® 89/60050
RAL 8014



TIGER Drylac® 89/10960
RAL 9003



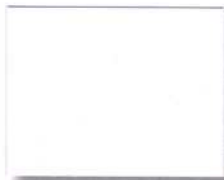
TIGER Drylac® 89/80250
RAL 9005



TIGER Drylac® 89/10430
RAL 9016

specialties

**FDA-Compliant
Smooth Glossy**



TIGER Drylac® 09/10126
White 85±5



TIGER Drylac® 09/80108
Black 85±5



TIGER Drylac® 09/70339
Grey 85±5

Epoxy



TIGER Drylac® 69/81670
Black Smooth Matte 3±1



TIGER Drylac® 69/80331
Black Flatte Matte 4±2

**Electrostatic
Dissipative**



TIGER Drylac® 09/81760
Black E.D. 15±5